

Scope of the certificate

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.2 8.1	t = 1.61 - 24 mm D ≥ 25 mm t = 3 - 12 mm	BW; FW:t≥= 1.61 mm -
141	1.1 23 8.1	t = 1.05 - 1.95 mm D ≥ 7,5 mm t = 1.5 - 6 mm t = 0.7 - 16 mm D ≥ 3 mm	BW; FW: t= 1.05-6 mm - BW; FW: t= 0.7-16,0 mm
786	1.1, 8.1	-	t=1mm, 1,5mm // M3, M8

Area of Application:

- New manufacture of railway vehicles and their components
- frames for external parts

Responsible welding coordinator(s):

Radko Bürger, IWE [external]

born: 11.10.1945

1st deputy(ies) of the responsible welding coordinator(s):

Vladimir Novak, EWT

born: 23.04.1978

Others deputies:

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Remarks:

The welding coordinator Radko Bürger is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

Register no.:

TÜV SÜD/15085/CL1/658/17/1A1

General provisions:

The current version of the TÜV SÜD Group's testing and certification regulations apply.

